XPRO Welding Torch **X55-W**

Data sheet

MIG/MAG, GMAW, 131,135
Technical data according to IEC60974-7

- Liquid cooling
- 550 A CO2 -100%
- 475 A mix M21 (ISO14175) -100%
- Wire 1.0-1.6 mm
- Gas flow 8-18 l/min

With pulsed arc the intensity is reduced by 35%



Microswitch inside
IP67 insulation



A



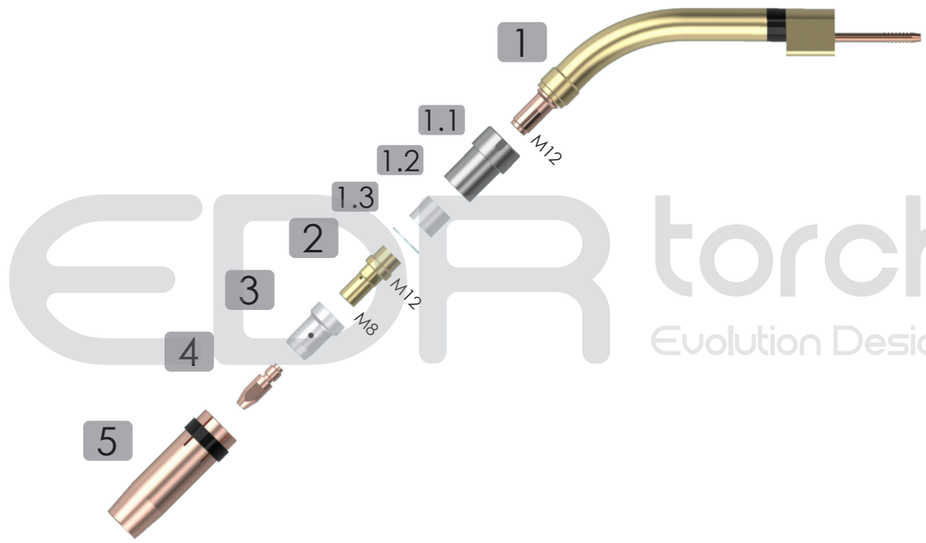
Standard configuration measures.

High power torch for production work of moderate to strong intensity, the Liquid cooling allows for long work cycles.

Pos.	CODE	TYPE	Min. Q.
A	M55.3000	Torch XPRO X55W-3mts euro connector	1
	M55.4000	Torch XPRO X55W-4mts euro connector	1
	M55.5000	Torch XPRO X55W-5mts euro connector	1

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Welding Torch **X55-W**









*The torch does not accept liner nude

Pos.	CODE	TYPE	Min. Q.
1	M55.0451	Neck X55w 45°	1
1.1	M55.2021	Nozzle holder X55W	1
1.2	M55.2006	Nozzle holder X55W insulating	2
1.3	M55.2070	Neck XPRO 55W insulating washer	5
2	M55.2080	Tip holder X55W M8	2
3	M50.0002	Diffuser PRO501w	10
	M50.0012	Diffuser ceramic PRO501w	10
4	M08.0410	Contact tip M8x30 1.0mm	25
	M08.0412	Contact tip M8x30 1.2mm	25
	M08.0416	Contact tip M8x30 1.6mm	25
	M08.1410	Contact tip M8x30 1.0mm CuCrZr	25
	M08.1412	Contact tip M8x30 1.2mm CuCrZr	25
	M08.1416	Contact tip M8x30 1.6mm CuCrZr	25
5	M50.0500	Nozzle 501w L76xØ24xØ16mm HD (2.5mm)	5
6	M99SR03R	Guide red L3600xØ4.6xØ2.0mm (1.0-1.2mm)	1
	M99SR04R	Guide red L4600xØ4.6xØ2.0mm (1.0-1.2mm)	1
	M99SR05R	Guide red L5600xØ4.6xØ2.0mm (1.0-1.2mm)	1
6.1	M99SR03Y	Guide red L3600xØ4.7xØ2.4mm (1.6mm)	1
	M99SR04Y	Guide red L4600xØ4.7xØ2.4mm (1.6mm)	1
	M99SR05Y	Guide red L5600xØ4.7xØ2.4mm (1.6mm)	1
6.2	M99SA103	Guide for Alum L3700xØ4.5xØ2.5mm (1.2-1.6mm)	1
	M99SA104	Guide for Alum L4700xØ4.5xØ2.5mm (1.2-1.6mm)	1

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