TIG torch SR9

TIG, GTAW, 141

Technical data according to IEC60974-7



- Gas cooling
- 110 A CD to cycle 60%
- 80 A CA to cycle 60%
- Diameter of the electrode 1.0-1.6 mm
- Recommended gas flow 4-12 l/min

TIG system torch for most applications of low intensity, light and handy recommended for small repairs, universal spare system with threaded nozzle.



Standard configuration measures



Pos.	CODE	TYPE	Min. Q.
A	T09.4000	Torch PRO SR9-4mts connector 35/50	1
	T09.8000	Torch PRO SR9-8mts connector 35/50	1
	T09.4001	Torch PRO SR9Flex-4mts connector 35/50	1
	T09.8001	Torch PRO SR9Flex-8mts connector 35/50	1
B	T09.4010	Torch coaxial PRO SR9-4mts connector 35/50	1
	T09.8010	Torch coaxial PRO SR9-8mts connector 35/50	1
	T09.4011	Torch coaxial PRO SR9Flex-4mts connector 35/50	1
	T09.8011	Torch coaxial PRO SR9Flex-8mts connector 35/50	1
	T09.4020	Torch coaxial PRO SR9-4mts connector 35/50 leather	1
	T09.8020	Torch coaxial PRO SR9-8mts connector 35/50 leather	1
	T09.4030	Torch coaxial TIG PRO SR9-4mts connector -EURO	1
	T09.8030	Torch coaxial TIG PRO SR9-8mts connector -EURO	1
C	T09.4000 LE	Torch TIG LEVER SR9-4mts connector 35/50	1
	T09.8000 LE	Torch TIG LEVER SR9-8mts connector 35/50	1
D	T09.4020 LE	Torch coaxial TIG LEVER SR9-4mts connector 35/50 leather	1
	T09.8020 LE	Torch coaxial TIG LEVER SR9-8mts connector 35/50 leather	1



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Pos.	CODE	TYPE	Min. Q.
1	T09.0001	Head SR9	1
1.1	T09.0011	Head FLEX SR9F	1
2	T41V24	Long cap SR9-20	5
2.1	T41V35	Medium cap SR9-20	5
2.2	T41V33	Short cap SR9-20	5
3	T13N21	Collet SR9-20-25 1.0mm	10
	T13N22	Collet SR9-20-25 1.6mm	10
	T13N22M	Collet SR9-20-25 2.0mm	10
	T13N23	Collet SR9-20-25 2.4mm	10
	T13N24	Collet SR9-20-25 3.2mm	10
4	T59.8882	Insulating ring SR9-20-25	5
5	T13N26	Diffuser SR9-20-25 1.0mm	5
	T13N27	Diffuser SR9-20-25 1.6mm	5
	T13N27M	Diffuser SR9-20-25 2.0mm	5
	T13N28	Diffuser SR9-20-25 2.4mm	5
	T13N29	Diffuser SR9-20-25 3.2mm	5
6	T13N08	Nozzle SR9-20-25 #4-L30xØ6.3mm	10
	T13N09	Nozzle SR9-20-25 #5-L30xØ8mm	10
	T13N10	Nozzle SR9-20-25 #6-L30xØ9.5mm	10
	T13N11	Nozzle SR9-20-25 #7-L30xØ11mm	10
	T13N12	Nozzle SR9-20-25 #8-L30xØ12.5mm	10
	T13N13	Nozzle SR9-20-25 #10-L30Xø16mm	10
6.1	T796F70	Nozzle SR9-20-25 #3-L50Xø5mm	10
	T796F71	Nozzle SR9-20-25 #4-L50xØ6.3mm	10
	T796F72	Nozzle SR9-20-25 #5-L50xØ8mm	10
	T796F73	Nozzle SR9-20-25 #6-L50xØ9.5mm	10
6.2	T796F74	Nozzle SR9-20-25 #3-L63Xø5mm	10
	T796F75	Nozzle SR9-20-25 #4-L63xØ6.3mm	10
	T796F76	Nozzle SR9-20-25 #5-L63xØ8mm	10
	T796F77	Nozzle SR9-20-25 #6-L63xØ9.5mm	10
7	T45V42	Diffuser gas lens SR9-20-25 1.0mm	10
	T45V43	Diffuser gas lens SR9-20-25 1.6mm	10
	T45V43M	Diffuser gas lens SR9-20-25 2.0mm	10
	T45V44	Diffuser gas lens SR9-20-25 2.4mm	10
	T45V45	Diffuser gas lens SR9-20-25 3.2mm	10
8	T53N58	Nozzle gas lens SR9-20-25 #4-L25Xø6.3mm	10
	T53N59	Nozzle gas lens SR9-20-25 #5-L25xØ8mm	10
	T53N60	Nozzle gas lens SR9-20-25 #6-L25xØ9.5mm	10
	T53N61	Nozzle gas lens SR9-20-25 #7-L25xØ11mm	10
	T53N61S	Nozzle gas lens SR9-20-25 #8-L25xØ12.5mm	10