MIG/MAG torch PRO36

MIG/MAG, GMAW, 131,135

Technical data according to IEC60974-7



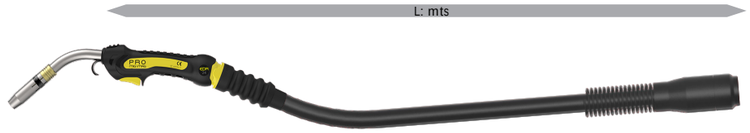
- Gas cooling
- 320 A with CO2 -60%
- 290 A with mix M21 (ISO14175) -60%
- Diameter of wire 0.8-1.2 mm
- Recommeded gas flow 8-16 l/min

With pulsed arc the intensity is reduced by 35%

Medium power torch for more demanding jobs but without the need for a liquid cooling group, use in production without too much power requirement.

Standard configuration measures.

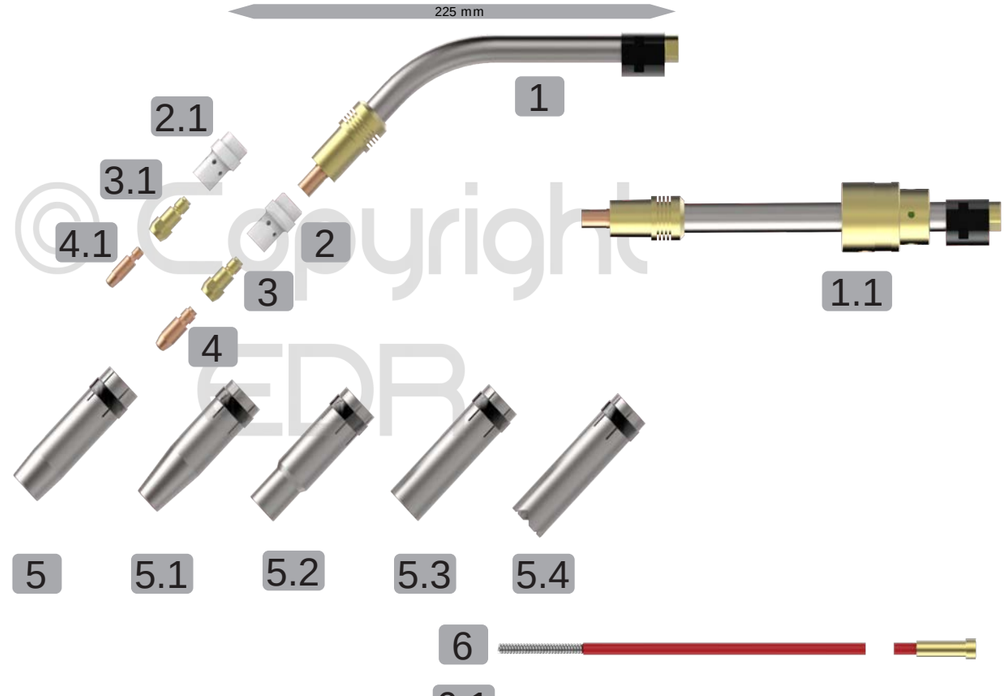
A



B



Pos.	CODE	TYPE	Min. Q.
A	M36.2000	Torch PRO36-2mts euro connector (alum guide)	1
	M36.3000	Torch PRO36-3mts euro connector	1
	M36.4000	Torch PRO36-4mts euro connector	1
	M36.5000	Torch PRO36-5mts euro connector	1
	M36.6000	Torch PRO36-6mts euro connector	1
B	M36.2100	Torch 180º AUT36-2mts euro connector (alum guide)	1
	M36.3100	Torch 180º AUT36-3mts euro connector	1
	M36.4100	Torch 180º AUT36-4mts euro connector	1
	M36.2200	Torch 45º AUT36-2mts euro connector (alum guide)	1
	M36.3200	Torch 45º AUT36-3mts euro connector	1
	M36.4200	Torch 45º AUT36-4mts euro connector	1



Pos.	CODE	TYPE	Min. Q.
1	M36.0001	Neck PRO36	1
1.1	M36.0011	Neck AUT36 180º	1
	M36.0021	Neck AUT36 45º	1
2	M36.0002	Diffuser PRO36	10
2.1	M36.0012	Diffuser ceramic PRO36	10
3	M36.0003	Tip holder PRO36 M8	5
3.1	M36.0013	Tip holder PRO36 M6	5
4	M08.0408	Contact tip M8x30 0.8mm	25
	M08.0410	Contact tip M8x30 1.0mm	25
	M08.0412	Contact tip M8x30 1.2mm	25
	M08.1408	Contact tip M8x30 0.8mm CuCrZr	25
	M08.1410	Contact tip M8x30 1.0mm CuCrZr	25
	M08.1412	Contact tip M8x30 1.2mm CuCrZr	25
4.1	M06.0408	Contact tip M6x28 0.8mm	25
	M06.0410	Contact tip M6x28 1.0mm	25
	M06.0412	Contact tip M6x28 1.2mm	25
	M06.1408	Contact tip M6x28 0.8mm CuCrZr	25
	M06.1410	Contact tip M6x28 1.0mm CuCrZr	25
	M06.1412	Contact tip M6x28 1.2mm CuCrZr	25
5	M36.0500	Nozzle 36 L84xØ24xØ16mm HD (2.5mm)	5
5.1	M36.0501	Nozzle 36 L84xØ24xØ12mm HD (2.5mm)	5
5.2	M36.0502	Nozzle 36 L84xØ24xØ15mm HD (2.5mm)	5
5.3	M36.0503	Nozzle 36 L84xØ24xØ19mm HD (2.5mm)	5
5.4	M36.0504	Nozzle 36 L90XØ24xØ20mm	5
6	M99SR03R	Guide red L3600xØ4.6xØ2.0mm (1.0-1.2mm)	1
	M99SR04R	Guide red L4600xØ4.6xØ2.0mm (1.0-1.2mm)	1
	M99SR05R	Guide red L5600xØ4.6xØ2.0mm (1.0-1.2mm)	1
6.1	M99SA102	Guide for Alum L2700xØ4.5xØ2.5mm (1.2-1.6mm)	1
	M99SA103	Guide for Alum L3700xØ4.5xØ2.5mm (1.2-1.6mm)	1
	M99SA104	Guide for Alum L4700xØ4.5xØ2.5mm (1.2-1.6mm)	1