MIG/MAG torch PRO25

MIG/MAG, GMAW, 131,135

Technical data according to IEC60974-7



- Gas cooling
- 230 A with CO2 -60%
- 200 A with mix M21 (ISO14175) -60%
- diameter of wire 0.8-1.2 mm
- Recommended gas flow 8-16 l/min

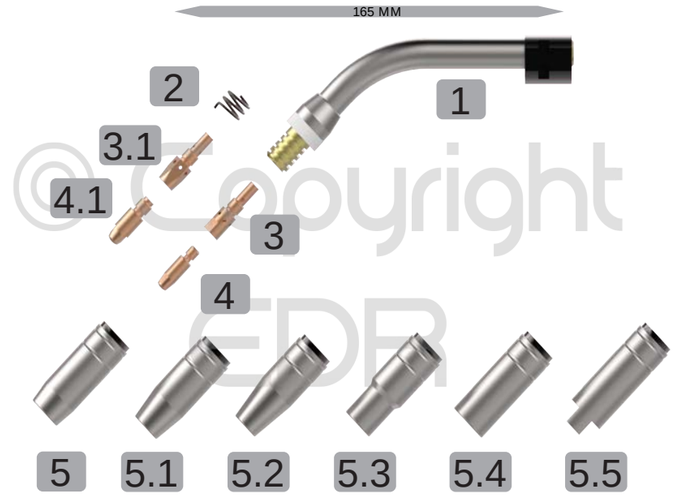
With pulsed arc the intensity is reduced by 35%

Torch for most applications of low intensity, light and multipurpose, for repairs and small or low intensity productions.

Standard configuration measures.



Pos.	CODE	TYPE	Min. Q.
A	M25.2000	Torch PRO25-2mts euro connector-Alum guide	1
	M25.3000	Torch PRO25-3mts euro connector	1
	M25.4000	Torch PRO25-4mts euro connector	1
	M25.5000	Torch PRO25-5mts euro connector	1
	M25.6000	Torch PRO25-6mts euro connector	1



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Pos.	CODE	TYPE	Min. Q.
1	M25.0001	Neck PRO25	1
2	M25.0002	Spring PRO25	10
3	M25.0003	Tip holder PRO25 M6	5
3.1	M25.0013	Tip holder PRO25 M8	5
4	M06.0408	Contact tip M6x28 0.8mm	25
	M06.0410	Contact tip M6x28 1.0mm	25
	M06.0412	Contact tip M6x28 1.2mm	25
	M06.1408	Contact tip M6x28 0.8mm CuCrZr	25
	M06.1410	Contact tip M6x28 1.0mm CuCrZr	25
	M06.1412	Contact tip M6x28 1.2mm CuCrZr	25
4.1	M08.0408	Contact tip M8x30 0.8mm	25
	M08.0410	Contact tip M8x30 1.0mm	25
	M08.0412	Contact tip M8x30 1.2mm	25
	M08.1408	Contact tip M8x30 0.8mm CuCrZr	25
	M08.1410	Contact tip M8x30 1.0mm CuCrZr	25
	M08.1412	Contact tip M8x30 1.2mm CuCrZr	25
5	M25.0500	Nozzle 25 L57xØ22xØ15mm HD (2mm)	5
5.1	M25.0501	Nozzle 25 L57xØ22xØ13mm HD (2mm)	5
5.2	M25.0502	Nozzle 25 L57xØ22xØ11.5mm HD (2mm)	5
5.3	M25.0503	Nozzle 25 L57xØ22xØ14.5mm HD (2mm)	5
5.4	M25.0504	Nozzle 25 L57xØ22xØ18mm HD (2mm)	5
5.5	M25.0505	Nozzle 25 L67xØ22xØ18mm	5
6	M99SR03R	Guide red L3600xØ4.6xØ2.0mm (1.0-1.2mm)	1
	M99SR04R	Guide red L4600xØ4.6xØ2.0mm (1.0-1.2mm)	1
	M99SR05R	Guide red L5600xØ4.6xØ2.0mm (1.0-1.2mm)	1
6.1	M99SA102	Guide for Alum L2700xØ4.5xØ2.5mm (1.2-1.6mm)	1
	M99SA103	Guide for Alum L3700xØ4.5xØ2.5mm (1.2-1.6mm)	1
	M99SA104	Guide for Alum L4700xØ4.5xØ2.5mm (1.2-1.6mm)	1