MIG/MAG torch PRO24

MIG/MAG, GMAW, 131,135

Technical data according to IEC60974-7

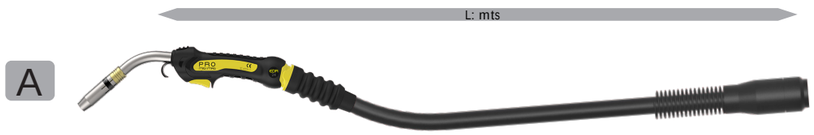


- Gas cooling
- 250 A with CO2 -60%
- 220 A with mix M21 (ISO14175) -60%
- Diameter of wire 0.8-1.2 mm
- Recommended gas flow 8-16 l/min

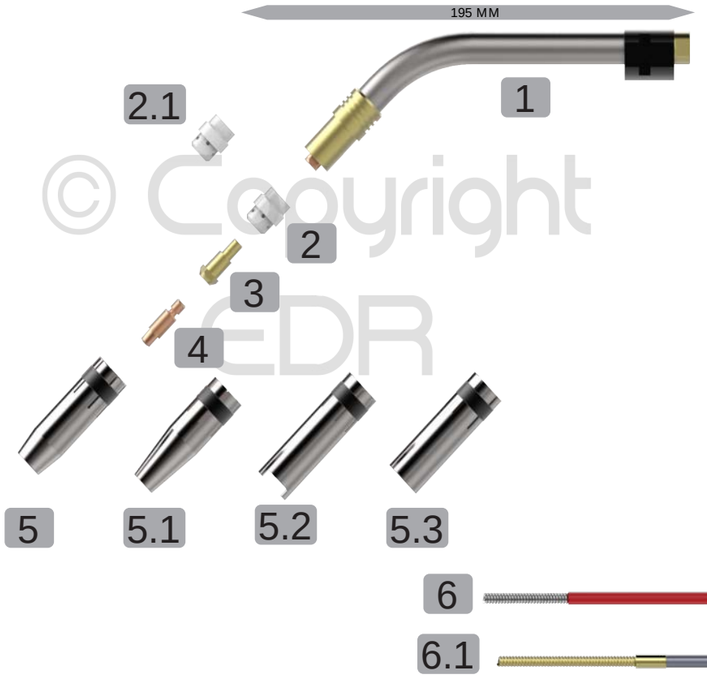
With pulsed arc the intensity is reduced by 35%

Versatile and lightweight torch but with more power than predecessors 15 and 25, maintenance and production in low intensities.

Standard configuration measures.



Pos.	CODE	TYPE	Min. Q.
A	M24.2000	Torch PRO24-2mts euro connector-Alum guide	1
	M24.3000	Torch PRO24-3mts euro connector	1
	M24.4000	Torch PRO24-4mts euro connector	1
	M24.5000	Torch PRO24-5mts euro connector	1
	M24.6000	Torch PRO24-6mts euro connector	1



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Pos.	CODE	TYPE	Min. Q.
1	M24.0001	Neck PRO24	1
2	M24.0002	Diffuser PRO24	10
2.1	M24.0012	Diffuser ceramic PRO24	10
3	M24.0003	Tip holder PRO24	5
4	M06.0408	Contact tip M6x28 0.8mm	25
	M06.0410	Contact tip M6x28 1.0mm	25
	M06.0412	Contact tip M6x28 1.2mm	25
	M06.1408	Contact tip M6x28 0.8mm CuCrZr	25
	M06.1410	Contact tip M6x28 1.0mm CuCrZr	25
	M06.1412	Contact tip M6x28 1.2mm CuCrZr	25
5	M24.0501	Nozzle 24 L63xØ20xØ12.5mm HD (2mm)	5
5.1	M24.0502	Nozzle 24 L63xØ20xØ10mm HD (2mm)	5
5.2	M24.0503	Nozzle 24 L68xØ20xØ17mm	5
5.3	M24.0504	Nozzle 24 L63xØ20xØ17mm HD (2mm)	5
6	M99SR03R	Guide red L3600xØ4.6xØ2.0mm (1.0-1.2mm)	1
	M99SR04R	Guide red L4600xØ4.6xØ2.0mm (1.0-1.2mm)	1
	M99SR05R	Guide red L5600xØ4.6xØ2.0mm (1.0-1.2mm)	1
6.1	M99SA102	Guide for Alum L2700xØ4.5xØ2.5mm (1.2-1.6mm)	1
	M99SA103	Guide for Alum L3700xØ4.5xØ2.5mm (1.2-1.6mm)	1
	M99SA104	Guide for Alum L4700xØ4.5xØ2.5mm (1.2-1.6mm)	1